



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4672-1
Job Sheet 183154



Part No: D4672-1

Job Qty: 12 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-07-10 JLM VERIFIED BY:EC IPP REV:B 12.07.24 AS PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		9/21/18	0.00	0.00	Start Up Waterjet		OK 18/09/27
100	Waterjet	12 pcs		9/21/18	0.03	1.10	Waterjet1		OK 18/09/27
120	QC	12 pcs		9/21/18	0.00	0.00	QC8		68 28 2018
180	Packaging	12 pcs		9/21/18	0.00	0.00	Packaging3		DC 18-09-28
190	QC21-SA	12 Ea		9/21/18	0.00	0.00	QC21		DAS 21 9-28 SEP 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	8.1600 sf (.68 ea)	90-Start up Operation	5090402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	8	303	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.800Inches $\pm$ 0.030	0.830 0.770		
2	Blanking Plate	0.750Inches $\pm$ 0.030	0.780 0.720		
3	Blanking Plate	2.050Inches $\pm$ 0.030	2.080 2.020		
4	Blanking Plate	20.590Inches $\pm$ 0.030	20.620 20.560		
5	Blanking Plate	4.000Inches $\pm$ 0.030	4.030 3.970		
6	Blanking Plate	0.630Inches $\pm$ 0.030	0.660 0.600		
7	Blanking Plate	47.440Inches $\pm$ 0.030	47.470 47.410		
8	Blanking Plate	0.040Inches $\pm$ 0.010	0.050 0.030		

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DART
AEROSPACE

Container No: S114035



Part: D4672-1
Job No: 183154
Serial No/Batch: S114035
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

1670 Hawkesbury Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/27/18